HALLIBURTON

SAFETY DATA SHEET

Product Trade Name: **PENETROL®**

Revision Date: 09-Aug-2016 **Revision Number:** 19

1. Identification

1.1. Product Identifier

Product Trade Name: PENETROL®
Synonyms None
Chemical Family: Amide
Internal ID Code HM003729

1.2 Recommended use and restrictions on use

Application: Wetting Agent
Uses advised against No information available

1.3 Manufacturer's Name and Contact Details

Manufacturer/Supplier
Baroid Fluid Services
Product Service Line of Halliburton
P.O. Box 1675
Houston, TX 77251
Telephone: (281) 575-5000
Emergency Telephone: 1-866-519-4752 (US, Canada, Mexico) or 1-760-476-3962

Halliburton Energy Services
645 - 7th Ave SW Suite 1800
Calgary, AB
T2P 4G8
Canada

Prepared By Chemical Stewardship
Telephone: 1-281-871-6107
e-mail: fdunexchem@halliburton.com

1.4. Emergency telephone number

Emergency Telephone Number: 1-866-519-4752 or 1-760-476-3962

2. Hazard(s) Identification

2.1 Classification in accordance with paragraph (d) of §1910.1200

Skin Corrosion / Irritation	Category 2 - H315
Serious Eye Damage/Irritation	Category 2 - H319
Specific Target Organ Toxicity - (Repeated Exposure)	Category 2 - H373
Acute Aquatic Toxicity	Category 3 - H402

2.2. Label Elements

Hazard pictograms

Signal Word: Warning

Hazard Statements
H315 - Causes skin irritation
H319 - Causes serious eye irritation
H373 - May cause damage to organs through prolonged or repeated exposure
H402 - Harmful to aquatic life

Precautionary Statements

Prevention
P260 - Do not breathe dust/fume/gas/mist/vapors/spray
P264 - Wash face, hands and any exposed skin thoroughly after handling
P273 - Avoid release to the environment
P280 - Wear protective gloves/eye protection/face protection

Response
P302 + P352 - IF ON SKIN: Wash with plenty of soap and water
P332 + P313 - If skin irritation occurs: Get medical advice/attention
P362 - Take off contaminated clothing and wash before reuse
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P337 + P313 - If eye irritation persists: Get medical advice/attention
P314 - Get medical attention/advice if you feel unwell

Storage None

Disposal P501 - Dispose of contents/container in accordance with local/regional/national/international regulations

2.3 Hazards not otherwise classified
None known

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - US
Amides, coco, N,N-bis (hydroxyethyl)	68603-42-9	10 - 30%	Skin Irrit. 2 (H315) Eye Irrit. 2A (H319) Aquatic Acute 2 (H401) Aquatic Chronic 3 (H412)
Diethanolamine	111-42-2	1 - 5%	Acute Tox. 4 (H302) Skin Irrit. 2 (H315) Eye Corr. 1 (H318) STOT RE 2 (H373) Aquatic Acute 2 (H401) Aquatic Chronic 3 (H412)

The exact percentage (concentration) of the composition has been withheld as proprietary.

4. First-Aid Measures

4.1. Description of first aid measures
Inhalation If inhaled, move victim to fresh air and seek medical attention.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of

	water for at least 15 minutes and get medical attention immediately after flushing.
Skin	In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention.
Ingestion	Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

4.2 Most important symptoms/effects, acute and delayed

Causes eye irritation Causes skin irritation. Prolonged or repeated exposure may cause damage to organs.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. Fire-fighting measures

5.1. Extinguishing media

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2 Specific hazards arising from the substance or mixture

Special exposure hazards in a fire

Decomposition in fire may produce harmful gases.

5.3 Special protective equipment and precautions for fire-fighters

Special protective equipment for firefighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Wear self-contained breathing apparatus in enclosed areas. Avoid contact with skin, eyes and clothing. Avoid breathing vapors. Ensure adequate ventilation.
See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

7. Handling and storage

7.1. Precautions for safe handling

Handling Precautions

Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Ensure adequate ventilation. Wash hands after use. Launder contaminated clothing before reuse. Use appropriate protective equipment.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Information

Store away from oxidizers. Store in a cool well ventilated area. Keep container closed when not in use. Product has a shelf life of 36 months.

8. Exposure Controls/Personal Protection

8.1 Occupational Exposure Limits

Substances	CAS Number	OSHA PEL-TWA	ACGIH TLV-TWA
Amides, coco, N,N-bis (hydroxyethyl)	68603-42-9	Not applicable	Not applicable
Diethanolamine	111-42-2	Not applicable	TWA: 1 mg/m^3

8.2 Appropriate engineering controls

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

8.3 Individual protection measures, such as personal protective equipment

Personal Protective Equipment If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection Not normally needed. But if significant exposures are possible then the following respirator is recommended:
Organic vapor respirator.

Hand Protection Polyvinylchloride gloves.
Skin Protection Rubber apron.
Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions None known.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State: Liquid
Odor: Coconut
Color Green
Odor Threshold: No information available

Property Remarks/ - Method	Values
pH:	9.3
Freezing Point / Range	No data available
Melting Point / Range	No data available
Boiling Point / Range	157 °C / 315 °F
Flash Point	No data available
Flammability (solid, gas)	No data available
Upper flammability limit	No data available
Lower flammability limit	No data available
Evaporation rate	No data available
Vapor Pressure	< 1 mmHg
Vapor Density	No data available
Specific Gravity	1
Water Solubility	Miscible with water
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%) No data available

10. Stability and Reactivity

10.1. Reactivity
Not expected to be reactive.

10.2. Chemical stability
Stable

10.3. Possibility of hazardous reactions
Will Not Occur

10.4. Conditions to avoid
Avoid contact with oxidizers.

10.5. Incompatible materials
Strong acids. Zinc. Copper and copper alloys.

10.6. Hazardous decomposition products
Oxides of nitrogen. Carbon monoxide and carbon dioxide.

11. Toxicological Information

11.1 Information on likely routes of exposure
Principle Route of Exposure Eye or skin contact, inhalation.

11.2 Symptoms related to the physical, chemical and toxicological characteristics
Acute Toxicity

Inhalation	May cause respiratory irritation. Excessive inhalation causes headache, dizziness, nausea and incoordination.
Eye Contact	Causes eye irritation.
Skin Contact	Causes skin irritation.
Ingestion	Irritation of the mouth, throat, and stomach. May cause abdominal pain, vomiting, nausea, and diarrhea.

Chronic Effects/Carcinogenicity Prolonged or repeated exposure may cause liver, kidney and blood effects.

11.3 Toxicity data

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Amides, coco, N,N-bis (hydroxyethyl)	68603-42-9	No data available	No data available	No data available
Diethanolamine	111-42-2	620 µL/kg (Rat) 1600 mg/kg (Rat)	7640 µL/kg (Rabbit) 13,000 mg/kg (Rabbit)	3.35 mg/L (Rat)

Substances	CAS Number	Skin corrosion/irritation
Amides, coco, N,N-bis (hydroxyethyl)	68603-42-9	Irritating to skin. (Rabbit)
Diethanolamine	111-42-2	Causes moderate skin irritation. (Rabbit)

Substances	CAS Number	Serious eye damage/irritation
Amides, coco, N,N-bis (hydroxyethyl)	68603-42-9	Irritating to eyes (Rabbit)
Diethanolamine	111-42-2	Causes severe eye irritation (Rabbit)

Substances	CAS Number	Skin Sensitization
Amides, coco, N,N-bis	68603-42-9	Did not cause sensitization on laboratory animals (guinea pig)

(hydroxyethyl)		
Diethanolamine	111-42-2	Did not cause sensitization on laboratory animals (guinea pig)

Substances	CAS Number	Respiratory Sensitization
Amides, coco, N,N-bis (hydroxyethyl)	68603-42-9	No information available
Diethanolamine	111-42-2	No information available

Substances	CAS Number	Mutagenic Effects
Amides, coco, N,N-bis (hydroxyethyl)	68603-42-9	In vitro tests did not show mutagenic effects. Some in vivo tests have shown mutagenic effects.
Diethanolamine	111-42-2	In vivo tests did not show mutagenic effects.

Substances	CAS Number	Carcinogenic Effects
Amides, coco, N,N-bis (hydroxyethyl)	68603-42-9	No data of sufficient quality are available.
Diethanolamine	111-42-2	No data of sufficient quality are available.

Substances	CAS Number	Reproductive toxicity
Amides, coco, N,N-bis (hydroxyethyl)	68603-42-9	Did not show teratogenic effects in animal experiments.
Diethanolamine	111-42-2	Animal testing did not show any effects on fertility. (similar substances) Did not show teratogenic effects in animal experiments.

Substances	CAS Number	STOT - single exposure
Amides, coco, N,N-bis (hydroxyethyl)	68603-42-9	No significant toxicity observed in animal studies at concentration requiring classification.
Diethanolamine	111-42-2	No information available

Substances	CAS Number	STOT - repeated exposure
Amides, coco, N,N-bis (hydroxyethyl)	68603-42-9	No data of sufficient quality are available.
Diethanolamine	111-42-2	Causes damage to organs through prolonged or repeated exposure if swallowed: (Liver) (Blood) (Kidney)

Substances	CAS Number	Aspiration hazard
Amides, coco, N,N-bis (hydroxyethyl)	68603-42-9	Not applicable
Diethanolamine	111-42-2	Not applicable

12. Ecological Information

12.1. Toxicity

Ecotoxicity effects

Harmful to aquatic life.

Product Ecotoxicity Data

No data available

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Amides, coco, N,N-bis (hydroxyethyl)	68603-42-9	LC50 (96h) 3.6 mg/L (Brachydanio rerio)	EC50 (72h) 2.2 mg/L (Scenedesmus subspicatus)	No information available	EC50 (48h) 2.25 mg/L (Ceropdaphnia dubia) NOEC (21d) 1.0 mg/L (Daphnia magna)
Diethanolamine	111-42-2	EC50 7.8 mg/L (Desmodesmus subspicatus) EC50 (96h) 2.2 mg/L (growth rate) (Selenastrum capricornutum)	LC50 4460-4980 mg/L (Pimephales promelas) LC50 (96h) 1460 mg/L (Pimephales promelas)	EC20 >1000 mg/L (respiration rate) (activated sludge) EC90 (30min) > 1000 mg/L (Activated sludge)	EC50 (48h) 30.1 mg/L (Ceriodaphnia dubia) EC50 (48h) 55 mg/L (Daphnia magna) NOEC (21d) 0.78 mg/L (Daphnia magna) (Reproduction)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Amides, coco, N,N-bis (hydroxyethyl)	68603-42-9	Readily biodegradable (84% @ 28d)
Diethanolamine	111-42-2	Readily biodegradable (88 - 97% @ 28d)

12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Amides, coco, N,N-bis (hydroxyethyl)	68603-42-9	No information available
Diethanolamine	111-42-2	-1.71

12.4. Mobility in soil

Substances	CAS Number	Mobility
Amides, coco, N,N-bis (hydroxyethyl)	68603-42-9	No information available
Diethanolamine	111-42-2	No information available

12.5 Other adverse effects
No information available

13. Disposal Considerations

13.1. Waste treatment methods
Disposal methods Disposal should be made in accordance with federal, state, and local regulations.
Contaminated Packaging Follow all applicable national or local regulations.

14. Transport Information

US DOT
UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

US DOT Bulk
UN3082, Environmentally Hazardous Substance, Liquid, N.O.S. (contains Diethanolamine), 9, III
RQ (Diethanolamine) 45.4 KG

Canadian TDG
UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IMDG/IMO
UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IATA/ICAO
UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable

Packing Group: Not applicable
Environmental Hazards: Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable
Special Precautions for User None

15. Regulatory Information

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

TSCA Significant New Use Rules - S5A2

Substances	CAS Number	TSCA Significant New Use Rules - S5A2
Amides, coco, N,N-bis (hydroxyethyl)	68603-42-9	Not applicable
Diethanolamine	111-42-2	Not applicable

EPA SARA Title III Extremely Hazardous Substances

Substances	CAS Number	EPA SARA Title III Extremely Hazardous Substances
Amides, coco, N,N-bis (hydroxyethyl)	68603-42-9	Not applicable
Diethanolamine	111-42-2	Not applicable

EPA SARA (311,312) Hazard Class
Acute Health Hazard
Chronic Health Hazard

EPA SARA (313) Chemicals

Substances	CAS Number	Toxic Release Inventory (TRI) - Group I	Toxic Release Inventory (TRI) - Group II
Amides, coco, N,N-bis (hydroxyethyl)	68603-42-9	Not applicable	Not applicable
Diethanolamine	111-42-2	1.0%	Not applicable

EPA CERCLA/Superfund Reportable Spill Quantity

Substances	CAS Number	CERCLA RQ
Amides, coco, N,N-bis (hydroxyethyl)	68603-42-9	Not applicable
Diethanolamine	111-42-2	100 lb 45.4 kg

EPA RCRA Hazardous Waste Classification
If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.

California Proposition 65 The California Proposition 65 regulations apply to this product.

MA Right-to-Know Law One or more components listed.

NJ Right-to-Know Law One or more components listed.

PA Right-to-Know Law One or more components listed.

NFPA Ratings: Health 2, Flammability 0, Reactivity 0
HMIS Ratings: Health 2, Flammability 0, Physical Hazard 0 , PPE: D

Canadian Regulations

Canadian Domestic Substances List (DSL) All components listed on inventory or are exempt.

16. Other information

Preparation Information

Prepared By Chemical Stewardship
Telephone: 1-281-871-6107
e-mail: fdunexchem@halliburton.com

Revision Date: 09-Aug-2016

Reason for Revision SDS sections updated:
2

Additional information
For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key or legend to abbreviations and acronyms used in the safety data sheet
bw – body weight
CAS – Chemical Abstracts Service
d - day
EC50 – Effective Concentration 50%
ErC50 – Effective Concentration growth rate 50%
h - hour
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL50 – Lethal Loading 50%
mg/kg – milligram/kilogram
mg/L – milligram/liter
mg/m^3 - milligram/cubic meter
mm - millimeter
mmHg - millimeter mercury
NIOSH – National Institute for Occupational Safety and Health
NTP – National Toxicology Program
OEL – Occupational Exposure Limit
PEL – Permissible Exposure Limit
ppm – parts per million
STEL – Short Term Exposure Limit
TWA – Time-Weighted Average
UN – United Nations
w/w - weight/weight

Key literature references and sources for data
www.ChemADVISOR.com/

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End of Safety Data Sheet